

Great Lakes Aero Products, Inc
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Flint, Mi. 48503 (810) 235-1402

Installation Instructions A-6

One piece Windshield Installation - Elimination of center strip
For Cessna 310B, C, D, F, G, H, I, J, & K
& Cessna 320, -1, A, B, C, D

STC # SA 391 GL

& STC # SA1078GL

1. Remove the compass, O.A.T., center strip and the old Windshield.
2. Clean the windshield mounting surfaces and repair any distorted metal (as required).
3. Fit the new windshield in the opening, as required, using the trimming methods described in the attached trimming instructions.
4. Apply sealant to the mounting surfaces - silicone rubber, dichromate putty or other approved sealant.
5. Install the new windshield, fastening in the manner as the original, except for the center strip.
6. Clean excess sealant - VM&P naphtha or lighter fluid will not harm the Plexiglas but most other solvents will. Use a good grade of aircraft windshield cleaner to remove the thin film that will remain after cleaning the sealant.
7. Reinstall the O.A.T., it may be installed through the windshield, but it is desirable to relocate it elsewhere.
8. Relocate compass as desired, a C 2400 L4P compass may be mounted on top of the instrument panel.
9. Repair painted areas as required.
10. Fill out 337 form