

GREAT LAKES AERO PRODUCTS, INC.  
915 Kearsley Park Blvd  
Flint, MI 48503 (810) 235-1402

## Instructions A-5

Instructions for installing frameless vent type pilots window and door window in Piper Aircraft Model PA-24-(180), PA-24-(250), -260 & -400, and PA-30, & 39. Also Piper Aircraft Model PA-23-250 (6 place).

STC # SA270GL	for PA-24 aircraft ( all )
STC # SA271GL	for PA-30 & 39 aircraft ( all )
STC # SA-731GL	for PA-23-250 ( 6 place ) aircraft

1. Remove the upholstery ( as required ) and the window retaining strips.
2. Remove old window ( and vent ) assembly.
3. Clean old sealant from opening.
4. Straighten and repair any damaged sheet metal ( as required )
5. Apply sealant to opening ( dichromate putty or RTV silicone rubber ) or vinyl foam seal tape to window.
6. Install window and retaining strips.
7. Reinstall upholstery ( as required ).
8. Clean up sealant - use VM&P naphtha or lighter fluid to clean RTV before it sets.

→NOTE: On some models the windows may need to be trimmed and have the edges chamfered to fit easily. Carefully chamfer with a file or sander ( as required ).